

## **Q SERIES CABINET INSTALLATION / USER ASSEMBLY INSTRUCTIONS**

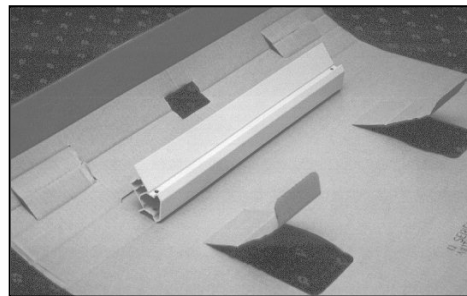
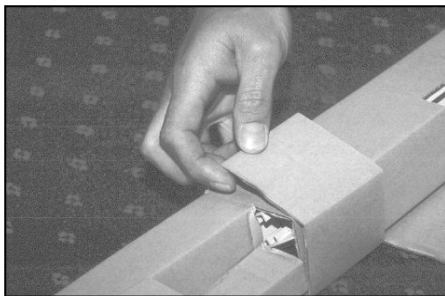
Tools required for assembly:

- Po Riveter with 3.2mm point
- 13mm spanner or socket and ratchet for fitting vertical rails.

N.B, At the appropriate assembly steps, it is recommended that the doors be removed from the frames for ease of assembly and to minimise damage. (Especially if only one person is assembling the cabinet.) See below for door removal and fitting procedures.

**If the cabinet is to be transported or stored after assembly, retain the packaging to re-use for the fully built up cabinet.**

- 1 Remove upper cardboard packer. Lift tabs to release side 'boxes' and extract depth extrusions contained within. Put extrusions to one side.



- 2 Remove the styrofoam edge packers and lay several out together on a flat surface to use as a protected work surface to place the rear frame assembly on.
- 3 Remove side and top panel package and put to one side.
- 4 Remove rear frame and door assembly and place with stubs facing upwards on the arranged styrofoam edge packers. (Remove the door from the frame first if desired as per instructions below.)
- 5 Remove styrofoam separator panels, front frame and glass door assembly, and put to one side carefully, with door side up. (Remove the door from the frame if desired, as per instructions in last section of this document.)
- 6 Remove vertical rail package and put to one side.
- 7 Remove lower cardboard packer and extract depth extrusions contained within.

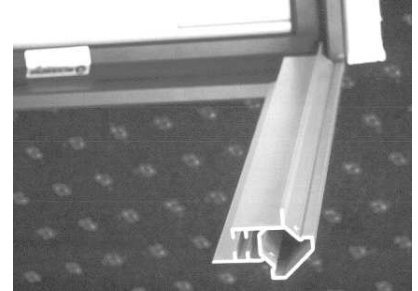
8 Slide all four depth extrusions onto corner block stubs of rear frame. Ensure longest fin and channel face toward vertical centreline of cabinet.



9 Lower front frame into place on depth extrusions.

10 Open parts bag and remove Pop Rivets

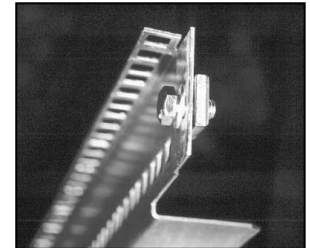
a) Slide pre drilled and countersunk depth extrusions onto stubs of corner blocks.



b) Insert Pop Rivet, 4 per corner, and secure with pop rivet gun. Repeat for each corner

11 Stand cabinet upright

12 Remove setscrews, washers and square nuts from parts bag.



13 Install into round holes in ends of vertical rails. Note direction and order of components. Leave a gap of approximately 4mm between square nut and rail face.

14 Slide vertical rail nuts into channels in depth extrusions. (Top one first is usually easiest). Align edges of rail notch with end of depth extrusion. Tighten setscrews. N.b. if shelves or other equipment is being fitted that bolts to both front and rear rails, the rails may need to be repositioned to suit.



15 Open top/side panel package. Place top panel into recess in top of cabinet. Remove spring clips from parts bag. Slide clips into place in four corners of top panel.



16 Install side panels. (N.B, lock is located at top of panel). Locate hooked bottom edge of side panel over flange of bottom depth extrusion with side panel tilted out

at the top. Push top of panel towards cabinet until lock engages.



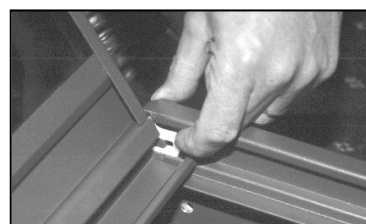
### To remove the door from the frame;

- Place the frame assembly on a flat surface with the stubs downwards.

- Open the door to approximately 150° angle and hold in this position with one hand. **Do not attempt to force the door open beyond 180°. If the frame assembly is placed on a table or bench top that does not support the door in the fully open position, the pivots or corner blocks may be damaged because excessive force will be applied.**

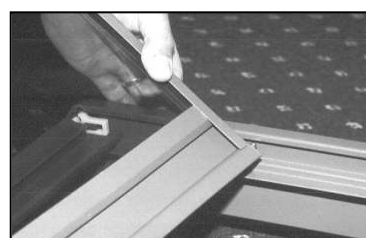


- Press the Black plastic spring catch towards the outside face of the frame. (The catch is recessed in the corner block, adjacent to the door pivot pin).



- The door pivot will fall clear of the pivot recess and allow the door end to be moved inwards towards the centre of the cabinet until the pivot pin clears the edge of the extrusion.

- Lift the door end up clear of the front face of the extrusion and then withdraw the other pivot from its recess by moving the door endways.



- The door can now be removed and put to one side carefully ready for installation at the final step.

### To install the door in the frame;

**N.B. door can be hung from left or right hand side**

- Position door so that bottom pivot pin enters the pivot recess in the bottom corner block. The door should be open to approximately 150° angle for easy fitting.



- The top pivot pin will now be in front of the front lip of the top frame extrusion. Tilt the door by moving the top towards the vertical centre line of the cabinet until the top pivot pin can be swung behind the front lip on the top frame extrusion.



- With the top pivot pin located behind the front lip on the top frame extrusion, move the pivot pin out towards the pivot recess. Keep the pin against the back face of the front lip on the top frame extrusion while moving it, until the pin snaps past the Black plastic spring catch into the pivot recess.

